

# Receiving Report

Date:

13/1/15

Batch No:

1116309

Supplier:

MCDOUGAL SOLUTION

Dart P/O:

20491

Packing Slip: Yes  No  
 Invoice: Yes  No   
 Receipt: Cash  Cr

Release Note Attached: Yes  No  N/A   
 Waybill Attached: Yes  No   
 Shipment Complete: Yes  No  N/A   
 QC6 Inspection 113-07-16  
 Work Order ✓

## Discrepancies

Part Number	Description	Quantity ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 ✓

Production/Admin:

Date

13/1/15

Location: \_\_\_\_\_

Received/Costing

Initial

A

## Purchase Order Receipt Listing

Monday, July 15, 2013 7:07:15 AM

All Vendors PO ID PO20491 Receipt Dates from 7/15/2013 to 7/15/2013 All Line Item Types  
 All Item ID/GL/WOS All Rec. Employees All Currencies  
 Grouped by Vendor ID

Purchase Order ID/ Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Nbr/ Insp Req	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO20491	1	VC-MET002	Metaux Solutions		7/12/2013	7/15/2013	384.0000	\$2.00	0.0000	0	\$766.73
CAD	No		M6061-T6S.032 sf		384.0000	DESJ02		\$766.73	0.0000	0	
			6061-T6 Sheet 0.032" sf								
			m126309								
	2		M6061-T6S.080 sf		7/12/2013	7/15/2013	384.0000	\$4.14	0.0000	0	\$1,588.22
	No		6061-T6 080 Sheet sf		384.0000	DESJ02		\$1,588.22	0.0000	0	
			m126309								
	3		M304S12GA sf		7/12/2013	7/15/2013	64.0000	\$11.27	0.0000	0	\$721.09
	No		304/316 0.100" Sheet sf		64.0000	DESJ02		\$721.09	0.0000	0	
			m126309								
	4		M7075T6S.125 sf		7/12/2013	7/15/2013	48.0000	\$20.26	0.0000	0	\$972.57
	No		7075-T6 Sheet .125 sf		48.0000	DESJ02		\$972.57	0.0000	0	
			m126309								

Total Received Quantity:

Total Qty to Inspect (PO U/M):

Total Reject Quantity:

Total Receipt Value:

Total Balance Due Quantity:

0.0000

0.0000

0.0000

\$4,048.62

0.0000

880.0000

MÉTAUX SOLUTIONS INC  
 2625 BOUL JACQUES CARTIER EST  
 LONGUEUIL, QUEBEC  
 J4N 1L7 Tel.: 450 641-3330

Shipping Order 11/07/2013

Order : 88960  
 Reference : 20491  
 Bid : 7547  
 Ship : PICK UP / PICK UP

Customer: 6323336

DART AEROSPACE LTD  
 1270, ABERDEEN STREET  
 HAWKESBURY, ONTARIO  
 K6A 1K7

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	E/O Qty
AS03261	ALU SHE .032 6061-T6 (20G) 8 X 4' X 12' HT:36194/01	384	384	0
AS08061	ALU SHE .080 6061-T6 (12G) 8 X 4' X 12' HT:42000/01	384	384	0
AS1875	ALU SHE .125" X 48" X 144" 7075-T6 1 X 4' X 12' HT:610007A7	1	1	0
SS122B4	304 SHEET .104 (12G) 2 X 4' X 8' HT:C34AY1207950	64	64	0
	SHIP TST COLLECT JP			

Shipping : \_\_\_\_\_  
 Package No : \_\_\_\_\_  
 Merchandise Received: \_\_\_\_\_

Ref. : \_\_\_\_\_



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate – mill certificate**

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85264396 03 / 4

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2012 10 16

<b>Auftraggeber / customer:</b>  <b>Warenempfänger / consignee:</b>  <b>Endkunde, Bestell-Nr. / Your cust. ord. no.:</b>	Bestell Nr. / order no.:	C 65560 DEC
	Datum / date:	2012 06 14
	Auftragsbest. Nr. / order confirm. no.:	643017
	Datum / date:	2012 06 15
<b>Lieferschein Nr. / delivery note:</b> 85264396 <b>Datum / date:</b> 2012 10 31		
<b>Akkreditiv Nr. / letter of credit no.:</b>  <b>D374802 - D374803 - D377804</b>		

Produkt/product	Bedingungen/terms
<b>Form / form:</b> Werkstoff / material: 6061 <b>Zustand / temper:</b> T6 <b>Dim. / dim: [inch]:</b> 0,032x48,00x144,00 <b>Kundenartikel-Nr. / customer article no.:</b>	<b>Techn. Lieferbedingungen / techn. spec.:</b> AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 10 AMS 4027N, 07.2008 ASME SB-209, 2011a  <i>JM</i> <i>13-07-16</i>

AB-Posz. ord.-Item:	BNr/Los/Teillot- Löf./No./Part.	Guss-Nr. cast no.:	Werkstoff- material:	Kalibri- Packno.:	Gewicht netto weight net:	Stk. pce.
04	36194/01/00	01/0052338/2	6061	6430170020	3972,663 lbs	186
04	36194/01/00	01/0052338/2	6061	6430170021	3981,481 lbs	186
04	36194/01/00	01/0052338/2	6061	6430170022	3994,709 lbs	186

Chemische Zusammensetzung / chemical composition: (%) Gewichtsanteile / weight proportion (OES)											
Guss-Nr. / cast no.	AMAG designation	Al	Si	Fe	Cu	Mn	Ng	Cr	Zn	Ti	sonstige Elemente
01/0052338/2	6061 actual	0,71	0,70	0,48	0,21	0,10	0,90	0,16	0,04	0,06	0,02
	Schmelze Summe										
	actual	0,05									

Zugversuch / Tensile test										
BNr/Los- Lot/No.	Zustand temper	Richtung direction			Rm [kN]	Rp0.2 [kN]	A2" [%]			
36194/01	T6	LT			49,2	40,5	15			
36194/01	T6	LT			48,8	39,9	16			
36194/01	T6	LT			48,4	39,5	17			
36194/01	T6	LT			48,6	39,6	16			
36194/01	T6	LT			48,4	39,7	16			
36194/01	T6	LT			48,4	39,7	16			
36194/01	T6	LT			48,6	39,7	16			
36194/01	T6	LT			48,9	39,9	16			
36194/01	T6	LT			49,3	39,6	16			

**Abnahmeprüfzeugnis 3.1 (EN 10204)  
Inspection certificate – mill certificate**

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

**Nr.: 85264396 03 / 4****Rev. 0**

Seite / page: 2 von / of 2

Datum / date: 2012 10 16

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Werkzeugachverstndiger / factory specialist	E-Mail / e-mail
Josef Klmpfer	klampfer@amag.at

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.  
Maschinell erstellt - Gltig ohne Unterschrift / Automated - valid without being signed.

# AMAG

ROLLING

## Abnahmeprüfzeugnis 3.1 (EN 10204)

### Inspection certificate - mill certificate

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85246330  
Rev.: 0

Seite / page: 1 von / of 2  
Datum / date: 2013 04 19

Auftraggeber / customer:  18	Bestell Nr. / order no.: C66366
	Datum / date: 2013 01 15
Warenempfänger / consignee:	Auftragsbest. Nr. / order confirm no.: 661503
	Datum / date: 2013 01 16
	Lieferschein Nr. / delivery note: 85246330
	Datum / date: 2013 04 30

Form / form: Sheet	Technische Lieferbedingungen / techn. spec.: AMS-QQ-A-250/11, 08.1997 ASTM B 209 - 10 AMS 4027N, 07.2008 ASME SB-209, 2011a
Werkstoff / material: 6061 Zustand / temper: T6 Dim. / dim.: [inch]: 0,080x48,00x144,00	Sondervorschift / special terms: <i>jm B-03-16</i>

04	42000/01/00	01/0055174/3	6061	6515030012	3977,072 lbs	74	D7208+3
04	42000/01/00	01/0055174/3	6061	6515030013	3990,300 lbs	74	D7208+4

Guss Nr. / cast no.	material	Chemical composition / chem. comp.									
		Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
01/0055174/3	6061	0,40	-	0,15	-	0,80	0,04	-	-	-	-
	spec. min.	0,80	0,70	0,40	0,15	1,20	0,35	0,25	0,15	0,05	0,15
	spec. max.	0,71	0,44	0,22	0,12	0,88	0,15	0,03	0,06	0,02	0,05
	actual										

BNr/Los Lot/No.	Zustand temper	Richtung direction	Tests	UTS			YS [kN]	A2" [%]		
				[kN]	[kN]	[%]				
			spec. min.	42,0	35,0	10				
			spec. max.	-	-	-				
42000/01	T6	LT	9	from	48,0	41,0	14			
42000/01	T6	LT		to	48,6	41,5	16			

Blegeversuch: OK. / Transverse bend test: OK.  
Maßkontrolle: OK. / Dimensional Check: OK.



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate - mill certificate**

Nr.: 85246330 01 / 1  
Rev.: 0

Seite / page: 2 von / of 2  
Datum / date: 2013 04 '19

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN9100, ISO 14001, NADCAP

Oberfläche: OK. / Surface inspection: OK.

Es wird bestätigt, dass die Lieferung geprüft wurde und den Vereinbarungen bei der Bestellung entspricht.  
We hereby certify that the material described above has been tested and complies with the terms of the order contract.

Josef Klampfer [josef.klampfer@amag.at](mailto:josef.klampfer@amag.at)

Herstellerland: Österreich / goods origin: The goods are of Austrian origin.  
Maschinell erstellt - Gültig ohne Unterschrift / Automated - valid without being signed.

SHIP TO:			
Kaiser Aluminum			
SOLD TO:			

**KAISER**  
**ALUMINUM**  
Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4281737

CUSTOMER PO NUMBER:		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP RUN/LOAD:	GOVT CONTRACT NUMBER:
C65742 NOV						102479/3	
KAISER ORDER NO:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:	PRODUCT DESCRIPTION:	
1140430	8	14-NOV-2012	7075	ALCLAD	T6	Kaiser Stretched	
WEIGHT SHIPPED:	QUANTITY:	TRUCK B/L #:	GAUGE:	DIAMETER/WIDTH:	LENGTH:		
1650 LB	21 PCS EST.	2039711	0.1250 IN ( 3.1750 MM)	48.000 IN (1219.2 MM)	144.000 IN (3657.6 MM)		

MHU 1636877: LOT 610007A7: 21 pieces; D373746

### Certified Specifications

AMS 4049/RevL  
CMMP 019/RevD

AMS-QQ-A-250/13/RevA  
CMMP 025/RevU

ASTM B 209/Rev10

JM  
1307-76

Test Code: 1513

### Test Results

Lot: 610007A7 Cast 496 Drop 06 Ingot 1 Melted in USA

(ASTM E8/B557)  
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T6	LT / 2 (Min:Max)	79.7 : 79.8 (650 : 660)	70.4 : 70.5 (485 : 486)	14.3 : 14.5

(ASTM E1251)

Chemistry:	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	TOT	0.05
Actual(wt%)	0.10	0.21	1.4	0.04	2.5	0.20	5.8	0.03	0.01	0.01			

### ALLOY LIMITS

	Si	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05

MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15
----------	------	------	-----	------	-----	------	-----	------	------	------	-----	------

Liner Alloy:	7072											
MIN(wt%)	0.0	0.0	0.00	0.00	0.00	0.00	0.8	0.00	0.00	0.00	EACH	0.05

MAX(wt%)	0.3	0.4	0.10	0.10	0.10	0.05	1.3	0.05	0.05	0.05	TOT	0.15
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Aluminum Remainder



Trentwood Works - Spokane, WA 99215  
Phone: (800) 367-2586

## CERTIFIED TEST REPORT

Serial Number  
4281737

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 228.872-1(a), was manufactured in the United States of America, and meets the requirements of QPAMS 252.223 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

A handwritten signature in black ink, appearing to read "James Hemenway".

JAMES HEMENWAY, LABORATORIES SUPERVISOR

153913, 153914, 153915, 153916, 153917, 153918, 153919  
**尤強實業股份有限公司** 檢驗證明書  
 YC INOX CO., LTD. INSPECTION CERTIFICATE

52481化南新竹市中山路四段270號  
 No.270, Sec.4, Jungshan Rd., Shijou Shiang,  
 Chang-Hua, Taiwan, R.O.C.  
 http://www.ycinox.com  
 TEL: +886-4-8899866 FAX: +886-4-8899770



客戶名稱 Customer		客戶編號 Customer No.		FCAG03		證明書編號 Certificate No.		130218C0181										
廠名 Production		PRIME COLD ROLLED STAINLESS STEEL SHEET		商檢證號碼 Commercial Invoice No.		J13010448		證明書號 Certificate No.										
規格名稱 Specification		ASTM A240M/A480M-11b		客戶認證號碼 Customer No.		C85763		證明書日期 Date of Issue										
規格 Specification		304/304L		投貨單號碼 Weight No.		C13020102		訂單編號 Order No.										
項目 Item No.	爐號 Heat No.	產品說明 Product Description		化學成分(%) Chemical Composition		拉伸試驗 Tension Test		01 #1	02 #2									
		尺寸 Dimension	數量 Quantity Pcs	厚度 Weight Ags	表面 Finish	保級 Protect		屈服 Yield Strength MPa	抗拉 Tensile Strength MPa									
		Specification		Min. Max.				EL %	HRc C/W.C.									
1	C34AY1207060	11GA x48.0" x144.0"	10	1,059	2B	P1	18	49	107	20	800	1750	120	205	515	40	82	1040
2	C34AY1207060	11GA x48.0" x144.0"	9	959	2B	P1	18	49	107	20	800	1800	150	324	674	50	88	1050
3	C34AY1207060	11GA x48.0" x144.0"	15	1,059	2B	P1	27	58	97	20	800	1800	150	324	674	50	88	1050
4	C34AY1207060	11GA x48.0" x144.0"	12	959	2B	P1	12	48	143	20	800	1820	150	326	683	52	87	1050
5	C34AY1207060	12GA x48.0" x86.0"	17	1,024	2B	P1	16	48	97	39	500	1821	21	313	625	53	84	1050
6	C34AY1207060	12GA x48.0" x86.0"	25	1,755	2B	P1	16	48	97	39	500	1821	21	333	578	47	86	1050
7	C34AY1207060	12GA x48.0" x86.0"	29	1,755	2B	P1	16	48	97	39	500	1821	21	333	578	47	86	1050
8	C34AY1207060	12GA x48.0" x86.0"	28	1,693	2B	P1	16	48	97	39	500	1821	21	338	578	47	86	1050
9	C34AY1207060	12GA x48.0" x86.0"	28	1,693	2B	P1	16	48	97	39	500	1821	21	338	578	47	86	1050
10	C34AY1207060	12GA x48.0" x86.0"	28	1,693	2B	P1	16	48	97	39	500	1821	21	338	578	47	86	1050
11	C34AY1207391	14GA x48.0" x120.0"	32	1,770	2B	P1	18	48	97	39	500	1821	21	338	578	47	86	1050
12	C34AY1207391	14GA x48.0" x120.0"	32	1,757	2B	P1	18	48	97	39	500	1821	21	338	578	47	86	1050
13	C34AY1207391	14GA x48.0" x120.0"	32	1,770	2B	P1	18	48	97	39	500	1821	21	338	578	47	86	1050
14	C34AY1207391	14GA x48.0" x120.0"	32	1,770	2B	P1	18	48	97	39	500	1821	21	338	578	47	86	1050
15	C34AY1207391	14GA x48.0" x120.0"	15	981	2B	P1	18	48	97	39	500	1821	21	338	578	47	86	1050
16	C34AY1207391	14GA x48.0" x144.0"	15	981	2B	P1	18	48	97	39	500	1821	21	338	578	47	86	1050
17	C34AY1207391	14GA x48.0" x144.0"	12	982	2B	P1	20	24	142	39	500	1821	21	338	578	47	86	1050
18	C34AY1207391	14GA x48.0" x144.0"	72	981	2B	P1	20	24	142	39	500	1821	21	338	578	47	86	1050
19	C34AY1206921	14GA x60.0" x120.0"	11	988	2B	P1	23	42	133	32	500	1818	21	619	53	86	1050	
20	C34AY1206921	14GA x60.0" x120.0"	26	1,791	2B	P1	21	42	133	32	500	1818	21	613	637	50	86	1050
TOTAL		398	26,444															
備註 REMARK		Visual Inspection(Surface) and Dimension Check : OK								1MPa=1N/mm <sup>2</sup> =10bars=148psi 10.2kg/cm <sup>2</sup>								
Surveyor By Surveyor By		茲證明本文所列產品，均依材料標準製造及試驗，並符合標準之要求，其無任何不良 We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification. The material described above has been detected with free irradiation by raw material supplier								Manager of Quality Assurance Department 1.ISO 9001:2008 (No.01 100 056209) 2.PED / AD2000 (No.01 202 R2/C10-05 0103) 3.IEC 14001:2004 (No.01 104 082 09305) 4.OHSAS 18001:2007 (No.01 113 082 096385)								
N/A									Jian Yi Guo									

以次/枚數量: 1/4

YC-QQ007-01C



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

# PURCHASE ORDER

Purchase Order ID **PO20491**

Purchase Order Date 7/10/2013

PO Print Date 7/10/2013

Page Number 1 of 2

Order From : VC-MET002

Ship To : DART AEROSPACE LTD

METAUX SOLUTIONS  
2625 BOUL JACQUES-CARTIHER EST  
LONGUEUIL, QC J4N 1L7  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
(7/10/13)

Contact Name  
Vendor Phone 800 558 8858

Buyer Chantal Lavoie

Ship To Contact  
Ship To Phone  
Ship Via: TST ground  
Ship Acct:

Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD

FOB Destination-Collect

M 126 309

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
<b>Line Comments</b>									
<b>Delivery Comments</b>									
<b>Promise Date</b>									
1	M6061T6S.032	6061-T6 Sheet 0.032"	7/12/2013 Yes		384.00 sf				\$806.40
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209									
<b>Line Total:</b> \$806.40									
2	M6061T6S.080	6061-T6 .080 Sheet	7/12/2013 Yes		384.00 sf				\$1,670.40
SAME AS ABOVE									
<b>Line Total:</b> \$1,670.40									
3	M304S12GA	304/316 0.100" Sheet	7/12/2013 Yes		64.00 sf				\$758.40
MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240/ASME SA240									

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO20491**

Purchase Order Date 7/10/2013

PO Print Date 7/10/2013

Page Number 2 of 2

Order From : VC-MET002  
METAUX SOLUTIONS  
2625 BOUL JACQUES-CARTIIER EST  
LONGUEUIL, QC J4N 1L7  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 800 558 8858  
Ship To Contact  
Ship To Phone  
Ship Via: TST ground  
Ship Acct:

Buyer Chantal Lavoie  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

					Line Total:	
4	M7075T6S.125	7075-T6 Sheet .125	7/12/2013	48.00 ✓		\$758.40
			Yes	sf		\$1,022.90
		MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209	7/12/2013			

✓  
13/7/15  
Line Total: \$1,022.90

PO Total: \$4,258.10

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.

Certificate of Conformity or Material Certification required  YES  NO

Change Nbr: 2

Change Date: 7/10/2013